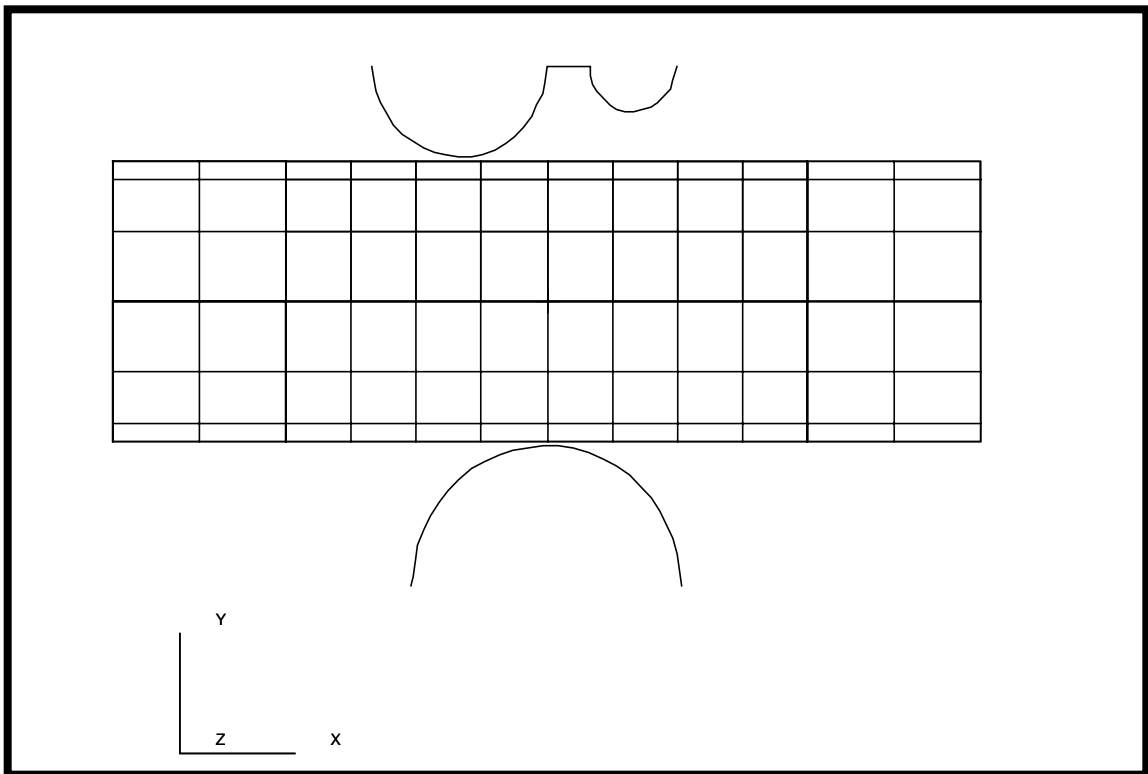


LESSON 7

Crushed Pipe



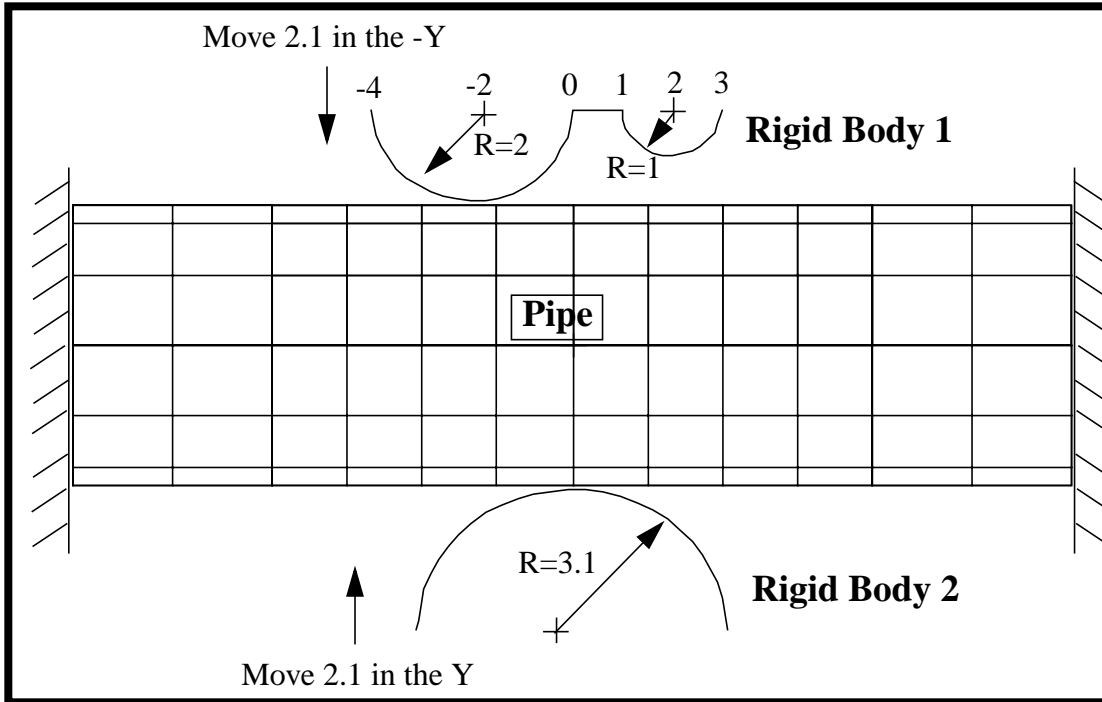
Objectives:

- Large displacement analysis.
- Rigid contact analysis using analytic rigid surfaces.
- Plasticity modeled with perfectly plastic material.

Model Description:

In this exercise, a model of a cylindrical pipe is modeled as being crushed between two rigid bodies.

The model is created using 2D thin shell elements to model the pipe and Rigid Surface (Cylinder) elements to model the crushing rigid bodies. The pipe model will be covered with 2D Interface elements in order to model the contact between the pipe and the rigid bodies.



Data for Exercise:

Pipe Dimensions:	D = 6.2 Length = 20 Thickness = 0.4
Pipe Material:	Steel, E = 30E6 nu = 0.3 Yield Stress = 45,000
Mesh-	Rigid Body 1 and 2: 3D analytical Pipe: S4R elements with IRS4 elements to contact rigid bodies

Exercise Procedure:

1. Open a new database. Name it **pipe_crush2**.

File/New ...

Database Name

pipe_crush2.db

OK

Change the *Analysis Preference* to **MSC/ADVANCED_FEA**.

Analysis Code:

MSC/ADVANCED_FEA

OK

2. Create a new group **rigid**.

Group/Create...

New Group Name

rigid

Make Current

Group Contents:

Add Entity Selection

Apply

Cancel

3. Create the model geometry.

In order to make picking a little easier, show the labels using the following toolbar icon:



Show Labels

◆ Geometry

Action:

Create

Object:

Point

Method:

XYZ

Points Coordinates List

[0, -6.3, 4]

Apply

Create a second point by changing the *Point Coordinates List* to [3.1, -6.3, 4].

Apply

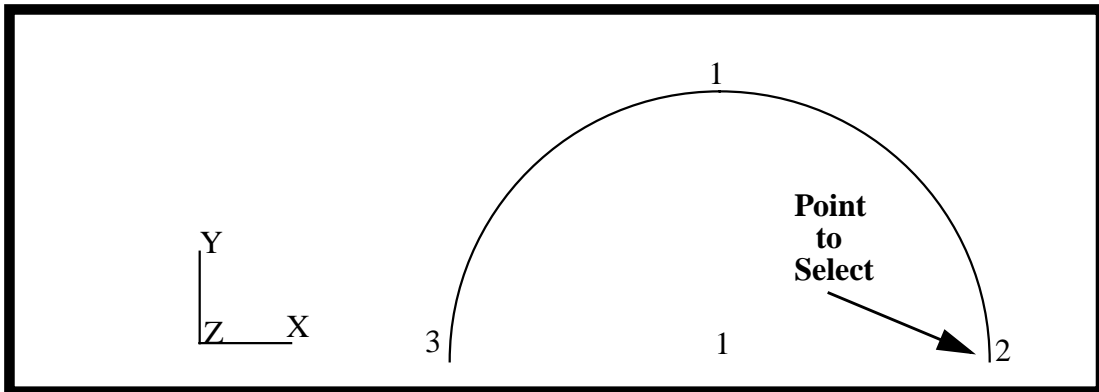
4. Sweep point to make a curve for the lower rigid surface.

Action:	Create
Object:	Curve
Method:	Revolve
Axis	{Point 1[X1 Y1 5.0]}
Total Angle	180
Point List	see Figure 7.1

Apply

The screen should now display the points and curves as shown in Figure 7.1:

Figure 7.1 - Curve for lower rigid surface



5. Create the geometric points for the upper rigid surface

Action:	Create
Object:	Point
Method:	XYZ
Points Coordinates List	[0, 5.2, 4]

Apply

This will create **Point 4**

In a similar manner, create points 5, 6 and 7 using the **Create, Point, XYZ** option. The data for the transformations is given below.

Table 1: List of Points to Create

New Point	Point Coordinate List
5	[-2.0, 5.2, 4]
6	[1.0, 5.2, 4]
7	[2.0, 5.2, 4]

6. Create the curves for the upper rigid surface

Sweep **Point 4** into an arc using **Point 5** as the axis

<i>Action:</i>	Create
<i>Object:</i>	Curve
<i>Method:</i>	Revolve
<i>Axis</i>	{Point 5[X5 Y5 5]}
<i>Total Angle</i>	-180
<i>Point List</i>	Point 4

Apply

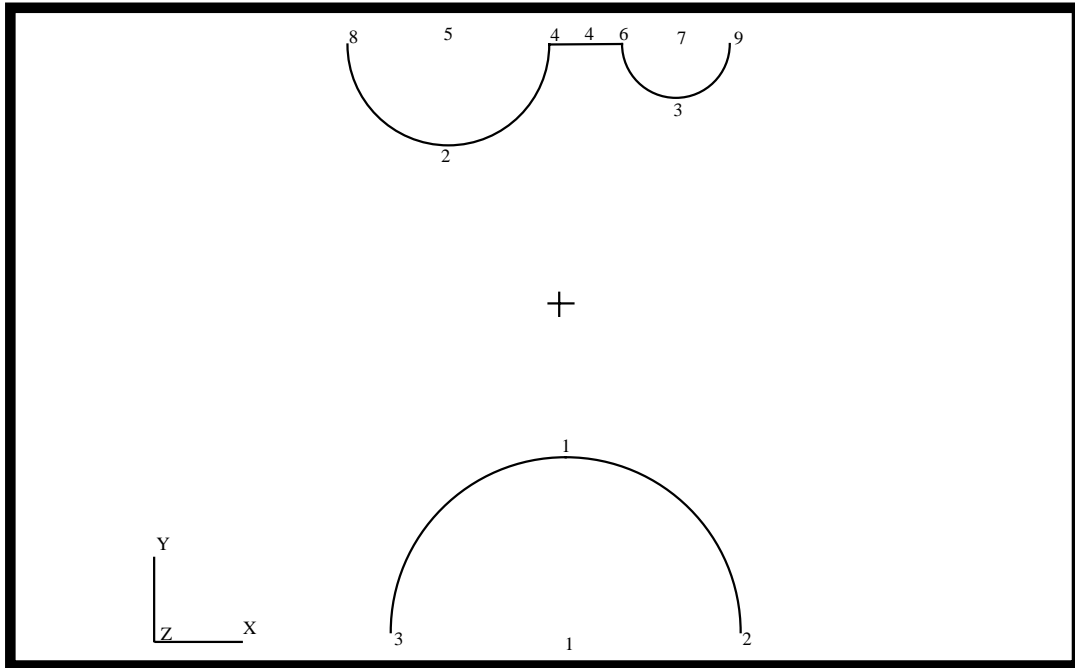
In a similar manner create a curve from **Point 6** using an *Axis* definition of **{point 7[X7 Y7 5]}**, a *Total Angle* of **180** and the *Point List* set to **Point 6**.

Connect the two half circles with a straight line.

<i>Action:</i>	Create
<i>Object:</i>	Curve
<i>Method:</i>	Point
<i>Options:</i>	2 Point
<i>Starting Point List</i>	Point 4
<i>Ending Point List</i>	Point 6

This ends the definition of the geometry of the upper and lower rigid bodies. The screen should now show the points and curves displayed in Figure 7.2:

Figure 7.2 - Curves to form rigid surfaces



7. Create a new group **pipe** and the geometry for the pipe.

Group/Create

New Group Name

pipe

■ **Make Current**

Group Contents:

Add Entity Selection

Apply

Cancel

First, change to the isometric view by clicking on the **Iso1 View** icon in the toolbar.



Action:

Create

<i>Object:</i>	Point
<i>Method:</i>	XYZ
<i>Points Coordinates List</i>	[-10 0 0]
Apply	

In a similar manner, using the **Create, Point, XYZ** method to create **Point 11** by changing the *Point Coordinates List* to **[-10 3.1 0]**.

Sweep **Point 11** into a circle

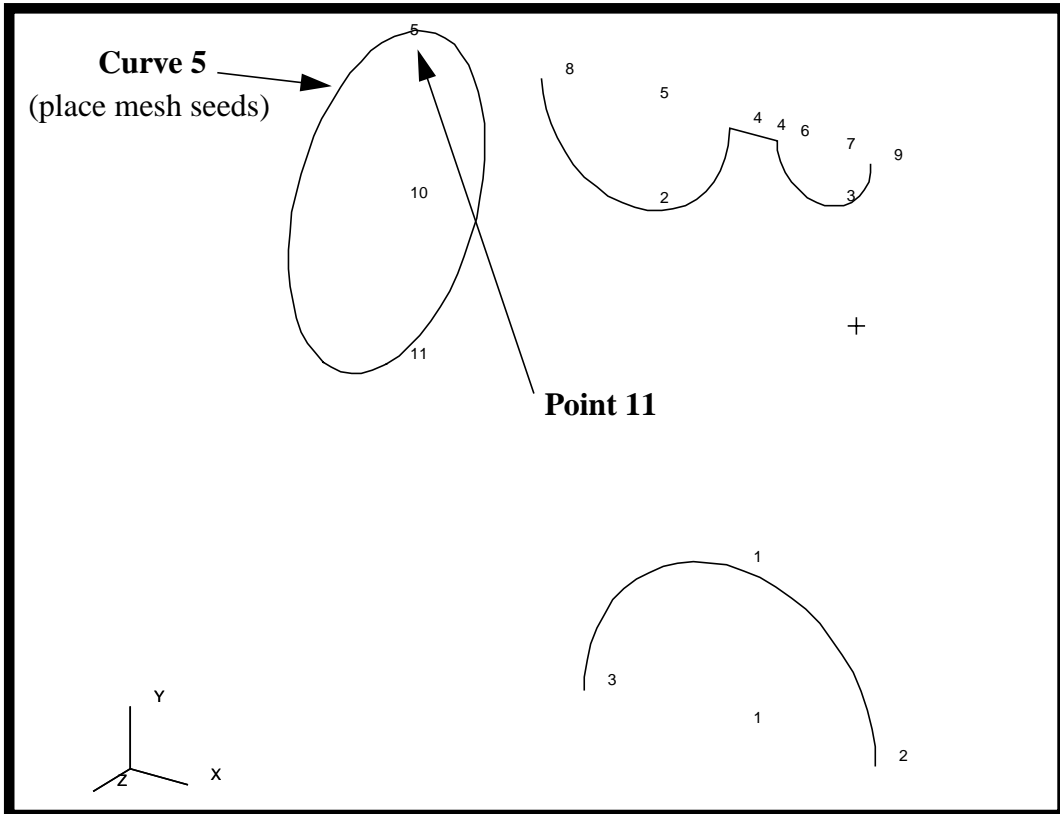
<i>Action:</i>	Create
<i>Object:</i>	Curve
<i>Method:</i>	Revolve
<i>Axis</i>	{Point 10[1 Y10 Z10]}
<i>Total Angle</i>	360
<i>Point List</i>	see Figure 7.3
Apply	

8. Create the mesh seed for the circle.

◆ Finite Elements

<i>Action:</i>	Create
<i>Object:</i>	Mesh Seed
<i>Type:</i>	Uniform
<i>Element Edge Length Data</i>	◆ Number of Elements
<i>Number</i>	12
<i>Curve List</i>	See Figure 7.3
Apply	

Figure 7.3 - Point to form curve and curve to place mesh seeds on



9. Now you will create the mesh and extrude the elements to represent the pipe.

First, create a group called **fem_pipe**.

Group/Create

New Group Name

fem_pipe

■ **Make Current**

Group Contents:

Add Entity Selection

Apply

Cancel

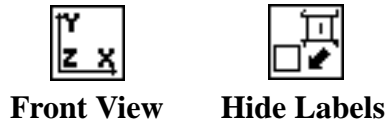
Mesh the curve

Action:

Create

<i>Object:</i>	Mesh
<i>Type:</i>	Curve
<i>Global Edge Length</i>	1.0
<i>Element Topology</i>	Bar 2
<i>Curve List</i>	see Figure 7.3
Apply	

Change the view back to the default by using the following toolbar icon:



Now you will extrude the elements.

<i>Action:</i>	Sweep
<i>Object:</i>	Element
<i>Type:</i>	Extrude
Mesh Control...	
<i>Mesh Control Data</i>	◆ Number of Elements
<i>Number</i>	2
OK	
<i>Direction Vector</i>	<4, 0, 0>
■ Delete Original Elements	
<i>Base Entity List</i>	Select the elements you created on the circle (see Figure 7.4)

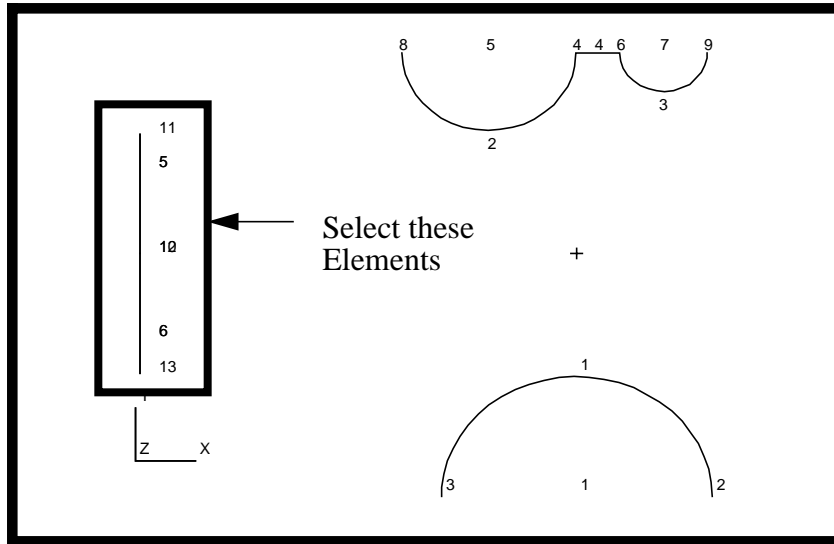
To select these elements you will have to click on the **Elements** icon once you click in the *Base Entity List* databox.



Then click on the **Beam Element** icon.



Figure 7.4 - Bar elements to sweep into surface elements



Apply

Repeat this process with

Action:

Sweep

Object:

Element

Type:

Extrude

Mesh Control...

Mesh Control Data

◆ **Number of Elements**

Number

8

OK

Direction Vector

<12, 0, 0>

Base Entity List

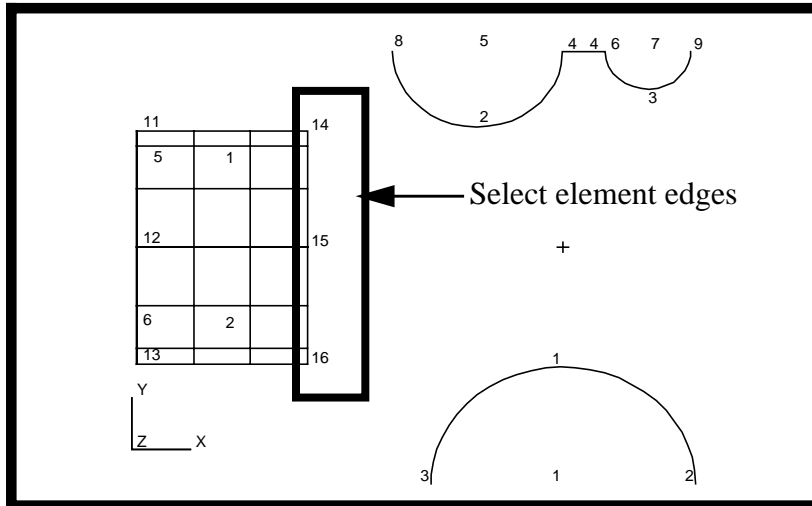
see Figure 7.5

First, click on the **Element's Edge** icon



Select the element's edges as shown in Figure 7.5:

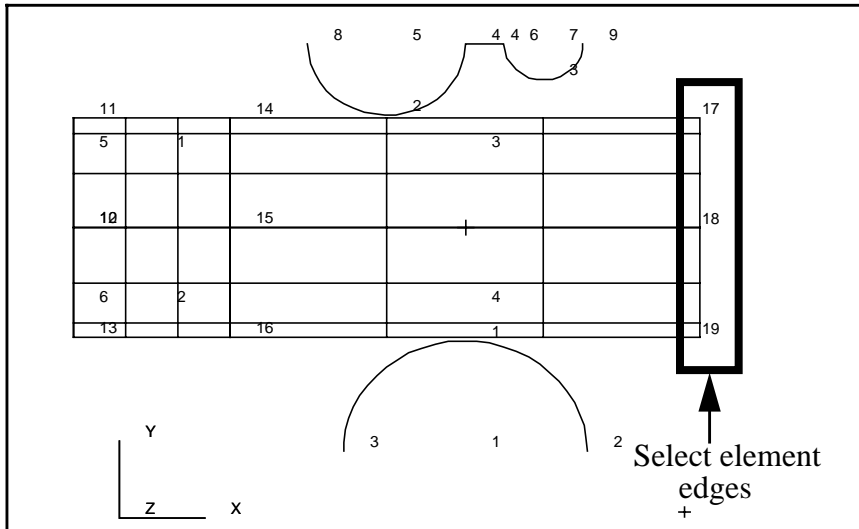
Figure 7.5 - Element edges to sweep into surface elements



Repeat the process once again with the original settings

<i>Action:</i>	<input type="text" value="Sweep"/>
<i>Object:</i>	<input type="text" value="Element"/>
<i>Type:</i>	<input type="text" value="Extrude"/>
<input type="text" value="Mesh Control..."/>	
<i>Mesh Control Data</i>	◆ Number of Elements
<i>Number</i>	<input type="text" value="2"/>
<input type="text" value="OK"/>	
<i>Direction Vector</i>	<input type="text" value="<4, 0, 0>"/>
<input checked="" type="checkbox"/> Delete Original Elements	
<i>Base Entity List</i>	<input type="text" value="see Figure 7.6"/>

Figure 7.6 - Element edges to sweep into surface elements



10. Define the reference nodes for the upper rigid surface.

Add a “reference” node to the upper and lower rigid bodies. This node will be used to control the motion of the rigid bodies.

First, post only the group **rigid**

Group/Post...

Select Groups to Post

rigid

Apply

Cancel

Action:

Create

Object:

Node

Method:

Edit

Node ID List

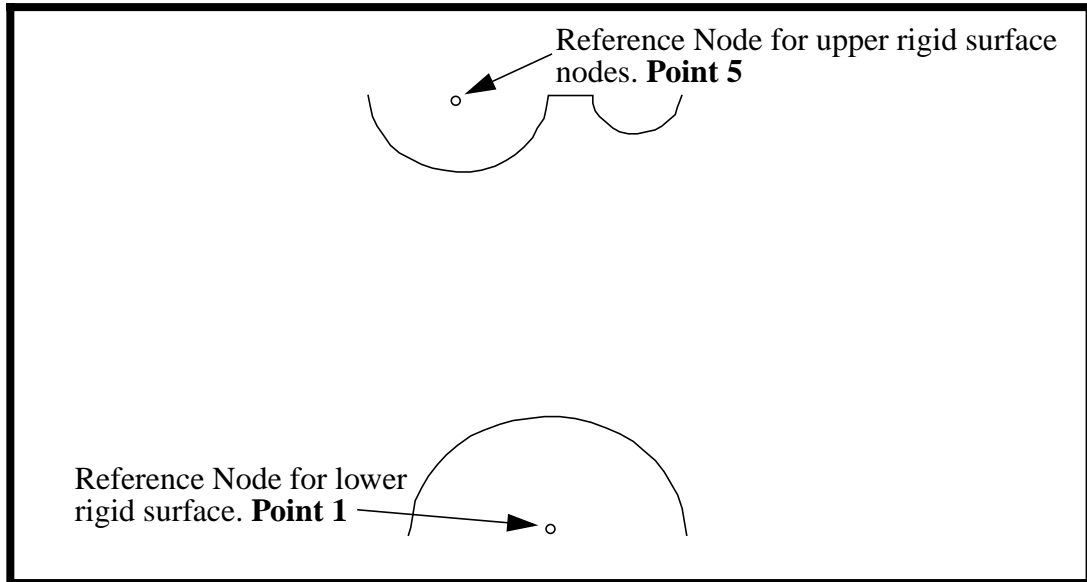
999

Node Location List

see Figure 7.7

Apply

Figure 7.7 - Locations of reference nodes



11. Define the reference nodes for the lower rigid surface.

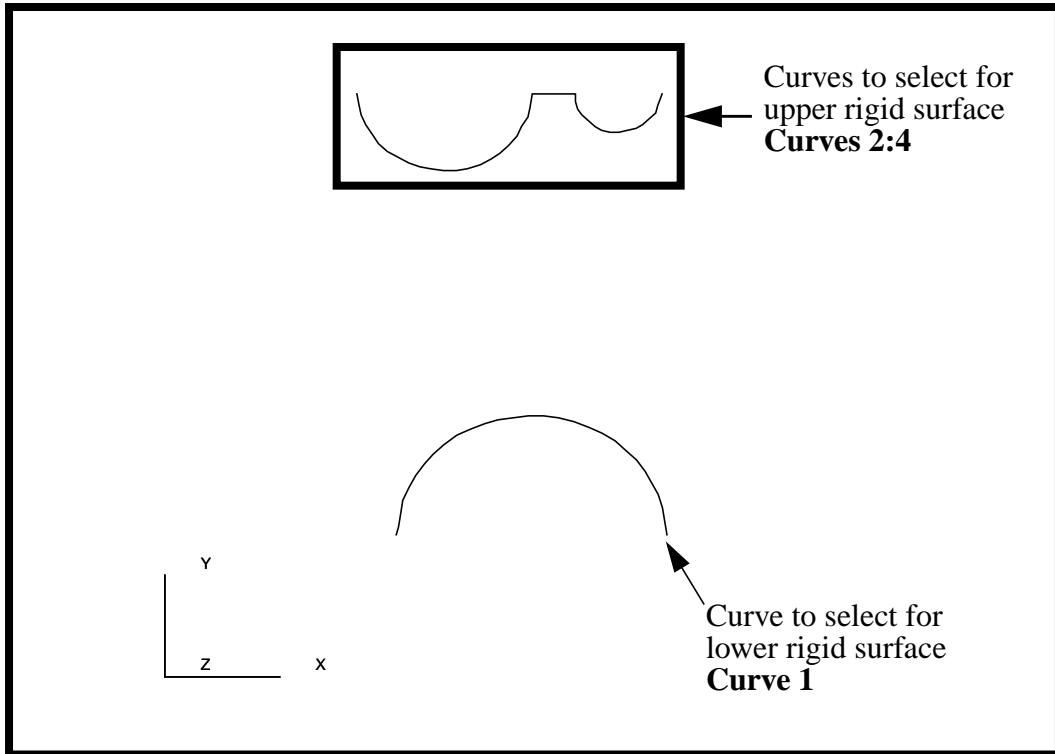
<i>Action:</i>	Create
<i>Object:</i>	Node
<i>Method:</i>	Edit
<i>Node ID List</i>	1000
<i>Node Location List</i>	see Figure 7.7
Apply	

12. Create the upper rigid surface elements.

Create a beam mesh on the upper rigid bodies.

<i>Action:</i>	Create
<i>Object:</i>	Mesh
<i>Type:</i>	Curve
<i>Global Edge Length</i>	1
<i>Element Topology</i>	Bar2
<i>Curve List</i>	see Figure 7.8
Apply	

Figure 7.8 - Curves to sweep into rigid surface elements



13. Create the elements for the lower rigid surface.

In a similar manner, create a beam mesh on the lower rigid body. The *Global Edge Length* is = **1** and pick the curve shown at the bottom of Figure 6a.8. The *Curve List* should be **Curve 1**. See figure 7.8.

14. Give the rigid surfaces depth by using

<i>Action:</i>	<input type="text" value="Sweep"/>
<i>Object:</i>	<input type="text" value="Element"/>
<i>Type:</i>	<input type="text" value="Extrude"/>
<input type="text" value="Mesh Control..."/>	
<i>Mesh Control Data</i>	◆ Number of Elements
<i>Number</i>	<input type="text" value="1"/>
<input type="text" value="OK"/>	
<i>Direction Vector</i>	<input type="text" value="<0, 0, -8>"/>

■ Delete Original Elements

Base Entity List

Select all posted bars

Apply

Again you will have to click on these two icons to select the bar elements



15. Equivalence the finite element nodes (eliminate any extra, overlapping nodes created by the mesher).

Action:

Equivalence

Object:

All

Type:

Tolerance Cube

Apply

16. Verify that the Rigid Body element normals face the pipe.

In a later step, these elements will be used to define a rigid boundary. The rigid body outward direction is defined by the element's normal direction. Therefore, we need to be sure that the normals for each of the rigid boundaries are pointing towards the pipe.

Action:

Verify

Object:

Element

Test:

Normals

◆ Draw Normal Vectors

Apply

All of the element normals should point towards the pipe. If any of them do not, reverse their direction by following this procedure:

Action:

Modify

Object:

Element

Test:

Reverse

Element List

select the elements which had normals facing the wrong direction
--

Apply

17. Create a new group called **fem_all** which will be used for post processing later.

Group/Create...*New Group Name*

fem_all

 Make Current
Group Contents:

Add All FEM

Apply

Cancel

18. Create the material properties for the pipe.

◆ **Materials***Action:*

Create

Object:

Isotropic

Method:

Manual Input

Material Name

steel

Input Properties...

Constitutive Model:

Elastic

Elastic Modulus

30E6

Poisson's Ratio

0.30

Apply

The model will also experience yielding during the analysis, so a Plastic Constitutive Model needs to be defined.

Constitutive Model:

Plastic

Hardening Rule

Perfect Plasticity

Yield Stress

19. Post the group **fem_pipe** only.

Group/Post...

Select Groups to Post

You may have to hit the *Refresh* button in the *Main window* in order to see your model.



Refresh Graphics

20. Now create the Element Properties for your model.

◆ Properties

Action:

Dimension:

Type

Property Set Name

Options:

Material Name

Shell Thickness

Click in the *Select Members* databox. Select the 2d element icon in the Select menu and then select *all* elements displayed.



21. Now apply the loads and boundary conditions to the end of the pipe.

The ends of the pipe are to be fixed in all translations. The upper rigid surface will then be forced down into the pipe and lower rigid surface forced up into the pipe.

◆ **Load/BCs**

Action:

Object:

Method:

New Set Name

Translations $\langle T1, T2, T3 \rangle$

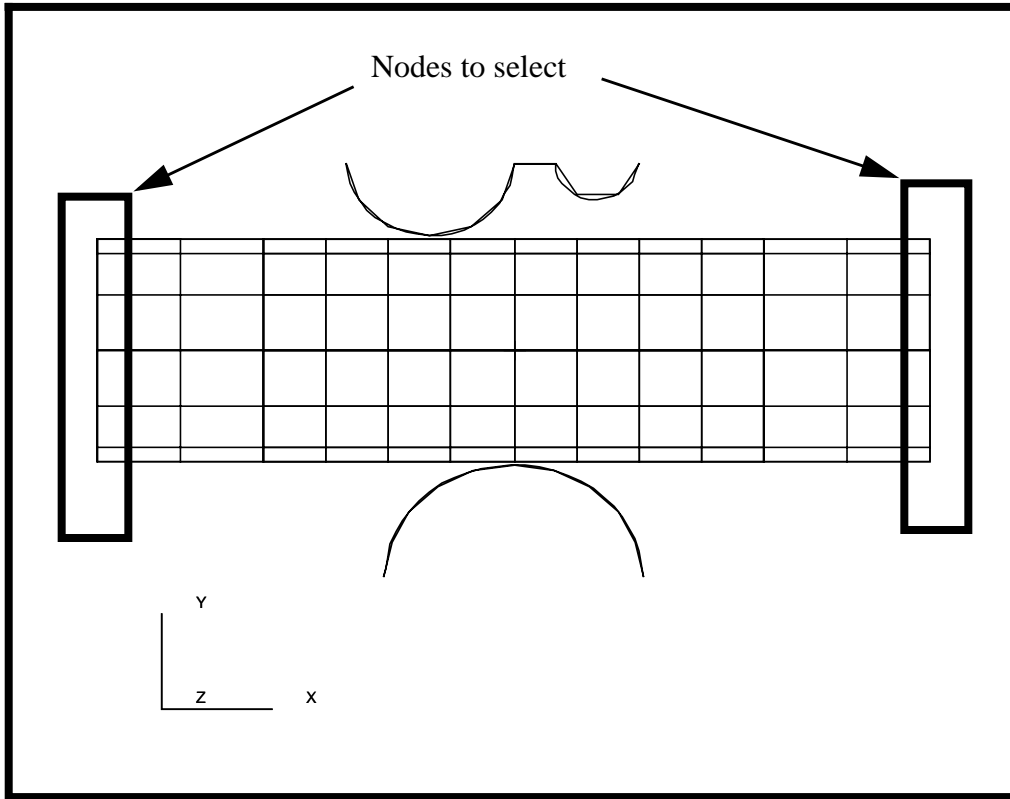
Rotations $\langle R1, R2, R3 \rangle$

Geometry Filter

◆ **FEM**

Click in the *Select Nodes* databox, and screen select the nodes (while holding down shift) at both ends of the pipe as shown in Figure 7.9:

Figure 7.9 - Nodes at fixed ends of the pipe



-
-
-

22. Next, you will create the enforced displacement on the upper rigid body.

Post the group **fem_all**.

Group/Post...

Select Groups to Post

-
-

New Set Name

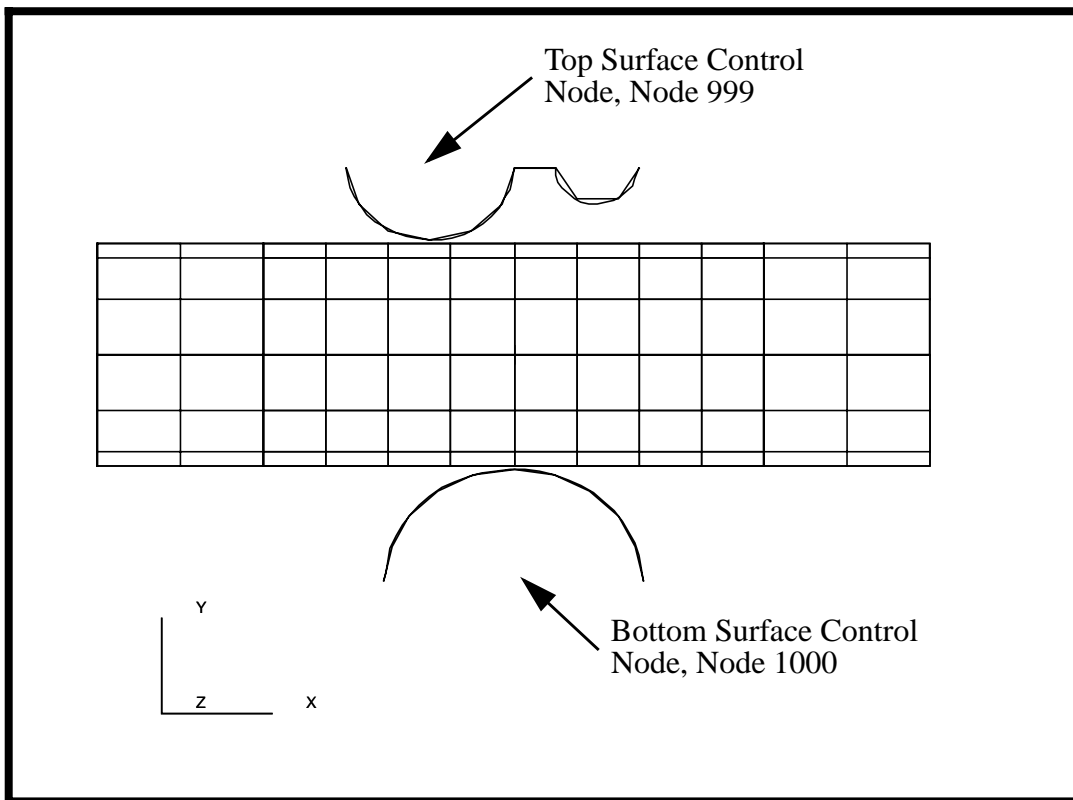
Input Data...

Rotations $\langle R1, R2, R3 \rangle$

Geometry Filter FEM

Select Nodes

Figure 7.10 - Reference nodes for rigid surface displacements



23. The last boundary condition is the enforced displacement on the lower rigid body.

New Set Name

Translations <T1,T2,T3>

< 0, 2.2, 0 >

Rotations <R1,R2,R3>

< 0, 0, 0 >

OK

Select Application Region...

Geometry Filter

◆ **FEM**

Select Nodes

Node 1000

Add

OK

Apply

24. Now create the **Load and Boundary Conditions** for the contact.

Action:

Create

Object:

Contact

Method:

Element Uniform

Option:

Rigid-Deform

New Set Name

contact_top

Input Data...

Reference Node

Select the top reference node.
See Figure 7.10

OK

Select Application Region...

Geometry Filter

◆ **FEM**

Master Surface

Rigid Surface

Slave Surface

Shell Surface

Active Region

Master

Select Shell Elements

see Figure 7.11

Add

Active Region

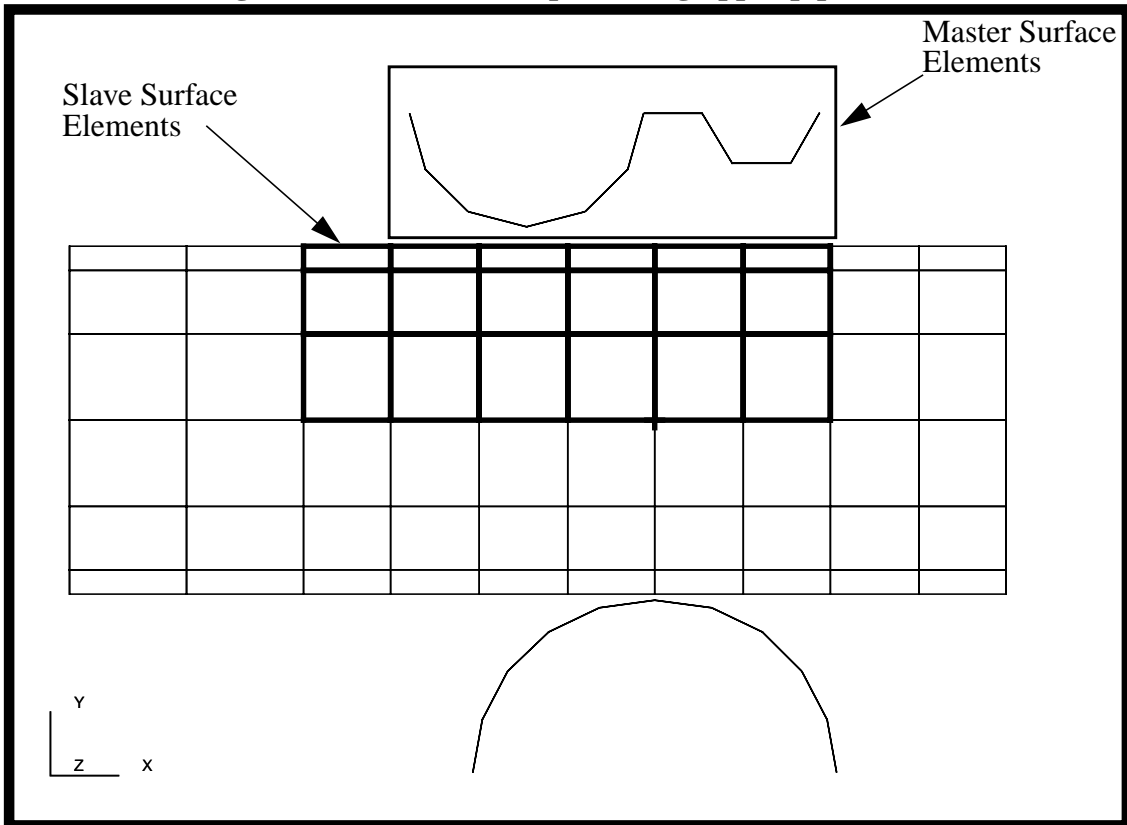
Slave

Select Shell Elements

see Figure 7.11

Add
OK
Apply

Figure 7.11 - Elements representing upper pipe contact



Repeat the same procedure for the bottom

<i>Action:</i>	Create
<i>Object:</i>	Contact
<i>Method:</i>	Element Uniform
<i>Option:</i>	Rigid-Deform
<i>New Set Name</i>	contact_bottom
Input Data...	

Reference Node

Select the bottom reference node. See Figure 7.10

OK

Select Application Region...

Geometry Filter

◆ **FEM**

Master Surface

Rigid Surface

Slave Surface

Shell Surface

Active Region

Master

Clear

Select Shell Elements

see Figure 7.12

Add

Active Region

Slave

Clear

Select Shell Elements

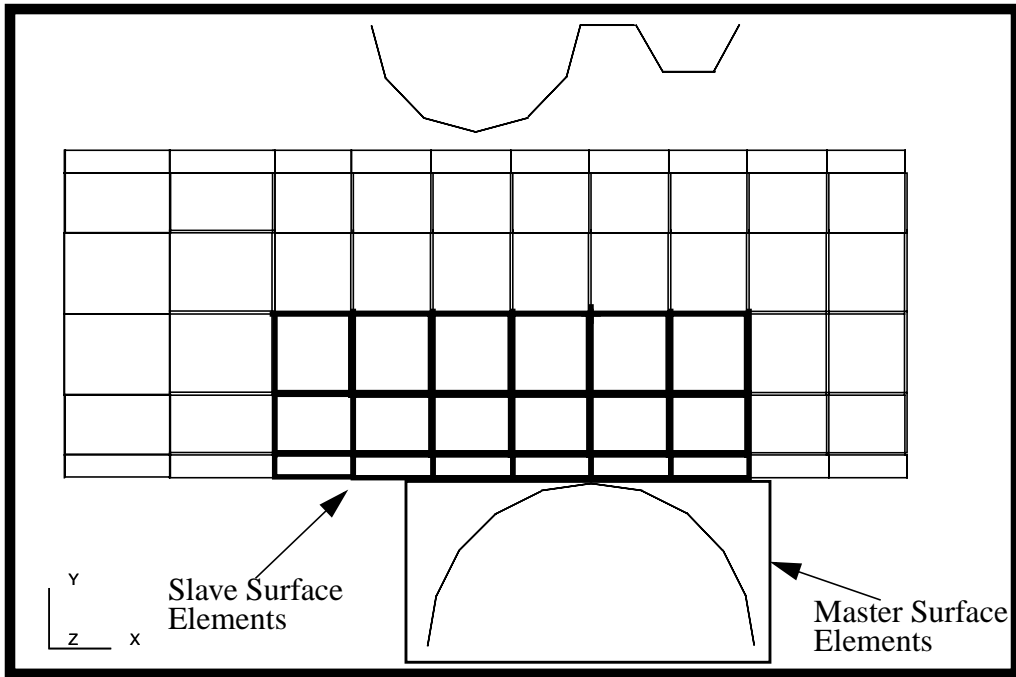
see Figure 7.12

Add

OK

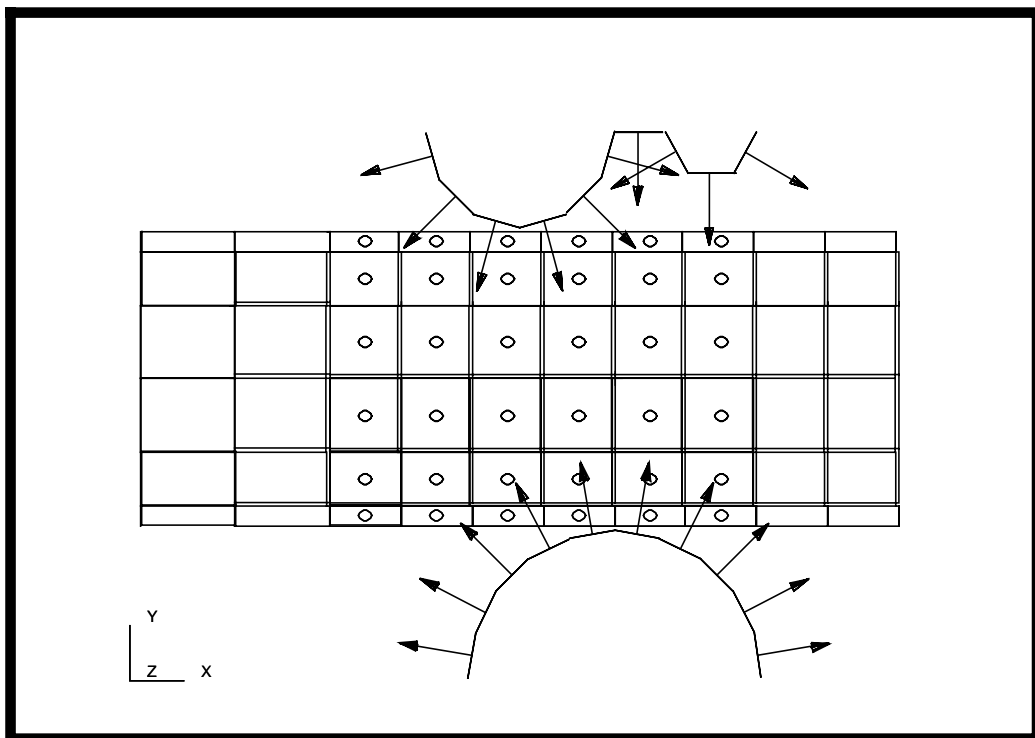
Apply

Figure 7.12 - Elements representing lower pipe contact



Your model should now look like the picture shown in Figure 7.13:

Figure 7.13 - Correct contact normal definitions



Note: If the arrows on your model are pointing the opposite direction then you must perform this step. If not skip to the next step.

◆ **Load/BCs**

<i>Action:</i>	Modify
<i>Object:</i>	Contact
<i>Method:</i>	Element Uniform
<i>Option:</i>	Rigid-Deform
<i>Select Set to Modify</i>	contact_bottom or top
Select Application Region...	

■ **Reverse Contact Direction**

OK

Apply

25. Your model is now ready for analysis.

◆ **Analysis**

<i>Action:</i>	Analyze
<i>Object:</i>	Entire Model
<i>Method:</i>	Full Run
<i>Job Name</i>	pipe_crush2
Step Creation...	
<i>Job Step Name</i>	pipe_crush
<i>Solution Type:</i>	Nonlinear Static
Solution Parameters...	
<i>Large Deflections/Strains</i>	ON <input type="checkbox"/>
<i>Max No. of Increments Allowed</i>	100
<i>Riks Method</i>	OFF <input type="checkbox"/>
<i>Automatic Load Increments</i>	ON <input type="checkbox"/>
OK	
Apply	

Note: The default load case contains all the loads required to run this step and is selected by default.

Selected Job Steps

The non-linear analysis job “pipe_crush2” will then be submitted for analysis to the workstation designated in the Submit Script (usually your local workstation).

The analysis job will take (on average) 5 to 10 minutes to run. When the job is done there will be a results file titled **pipe_crush2.fil** in the same directory you started MSC/PATRAN in. The **pipe_crush2.023** file will disappear.

Again, you can monitor the progression of the job by looking at **pipe_crush2.msg** and **pipe_crush2.sta** as well as using the UNIX commands *ps -a* and *tail -lf pipe_crush2.msg*.

26. Read in the results.

◆ Analysis

*Action:**Selected Results File*

27. Post the group “fem_all” for post processing.

Group/Post...

Select Groups to Post

Cancel

28. Change the Display Properties for results.

Display/Results...

Scale Factor

1.0

◆ **Direct Multiplication**

Show Undeformed Entities

Apply

Cancel

Hit the *Refresh* button in the *Main window* in order to redisplay your model.



Refresh Graphics

29. Use **Results** to post process the results of the analysis.

To display the results, click on the **Results** switch in the *Main Window*.

◆ **Results**

Form Type:

Basic

Select Results Cases

Select the last increment

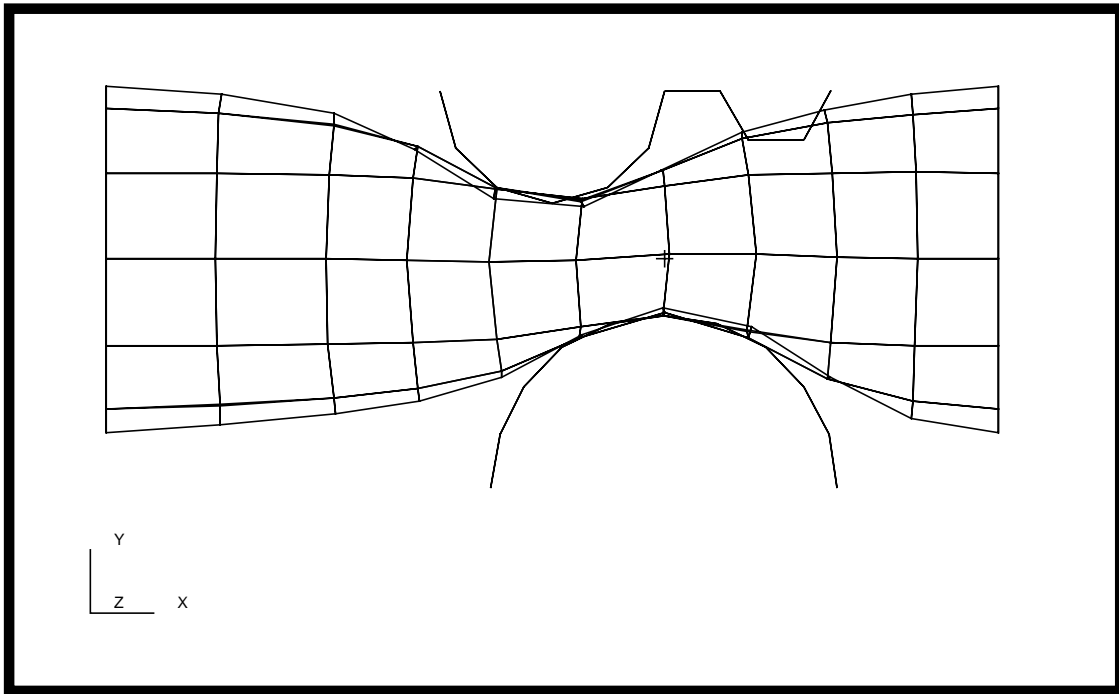
Select Deformation Result

Deformation, Displacement

Apply

Your model should appear as shown in Figure 7.14:

Figure 7.14 - Deformation of pipe



30. Create an animation of the Deformation Von Mises Stresses using

Form Type:

Basic

Select Results Cases

Select the last increment

Select Fringe Results

Stress, Components

Results Position

At SECTION_POINT_1

Result Quantity

Von Mises

Select Deformation Result

Deformation, Displacement

■ **Animate Results**

Animation Options...

■ **Animate Fringe**

■ **Animate Deformation**

Animation Method

◆ **Ramped**

Animation Graphics

◆ **2D**

Number of Frames

15

OK

Apply

This concludes the exercise.